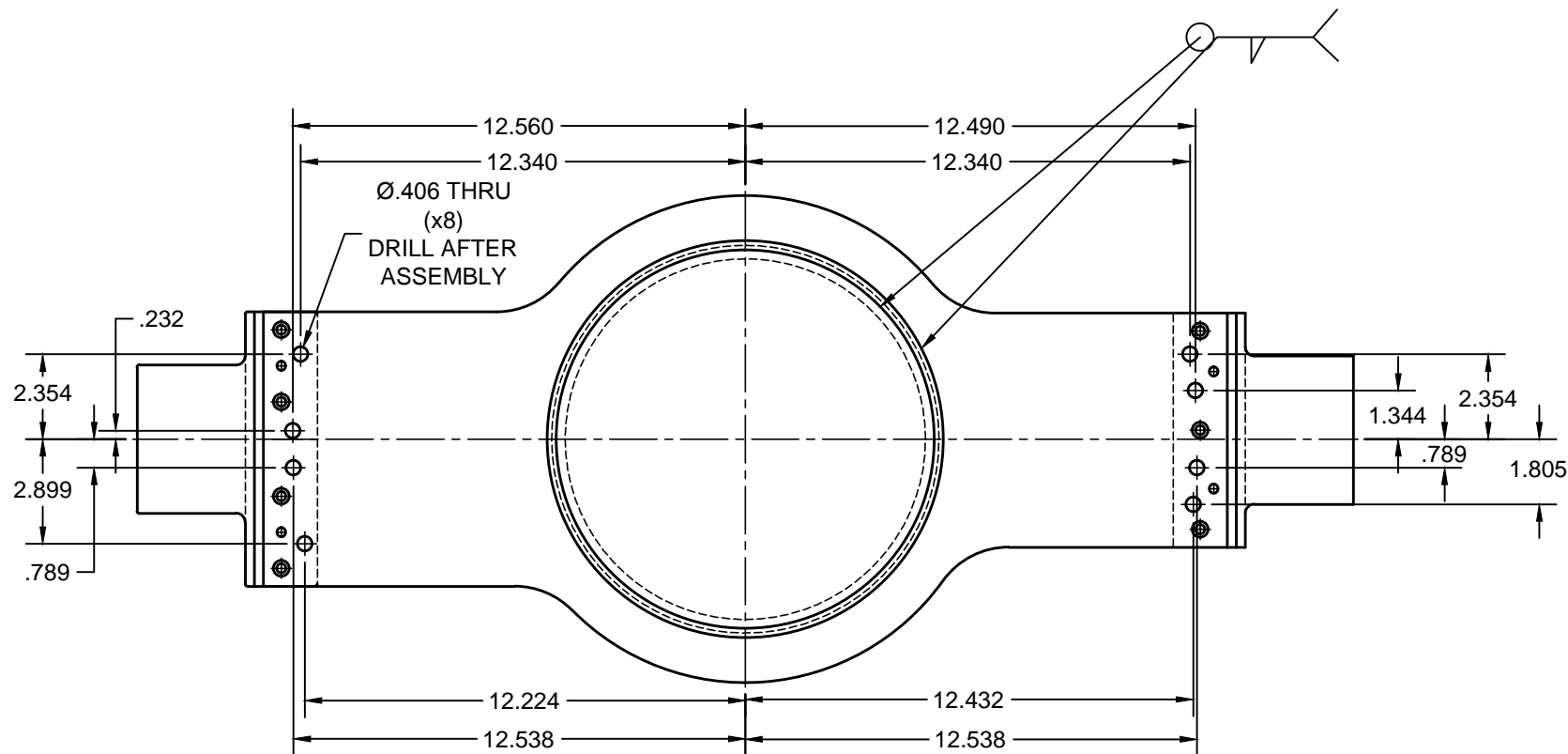


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

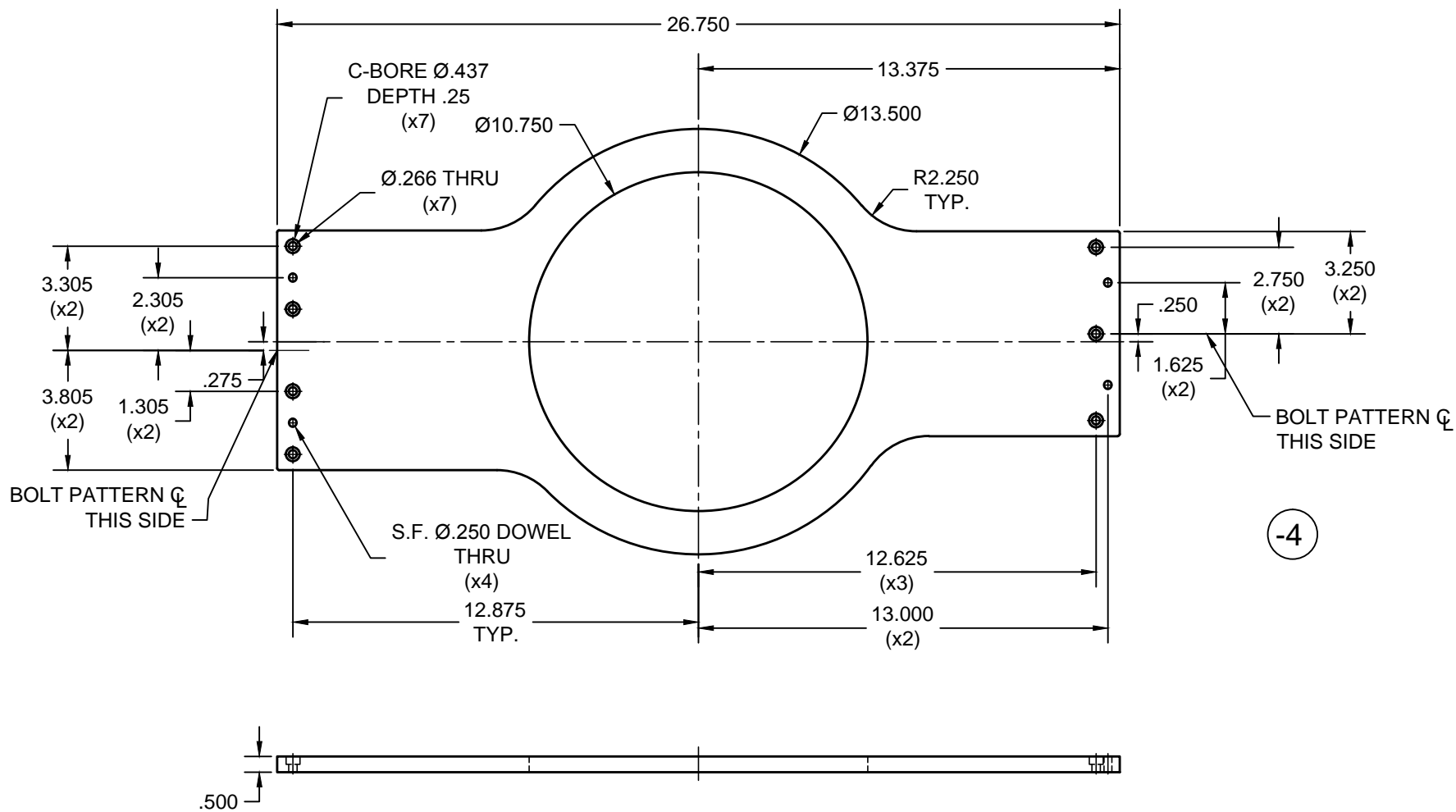


NOTES

DRILL THESE HOLES ONLY AFTER ASSEMBLY,
SEE MAIN PRINTS FOR FURTHER DETAILS.

			DRAWN BY: PERRITT		<div><div>RB</div>RED BARN MACHINE</div>	
			APPROVED			
			HEAT TREAT		TITLE	
			FINISH SPEC --			
			USED ON MODEL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
			414-100			
			CH-47D		DWG NO. 145G0057	
					SCALE NTS	
					DATE 2-23-06	
					SHEET 3 of 4	

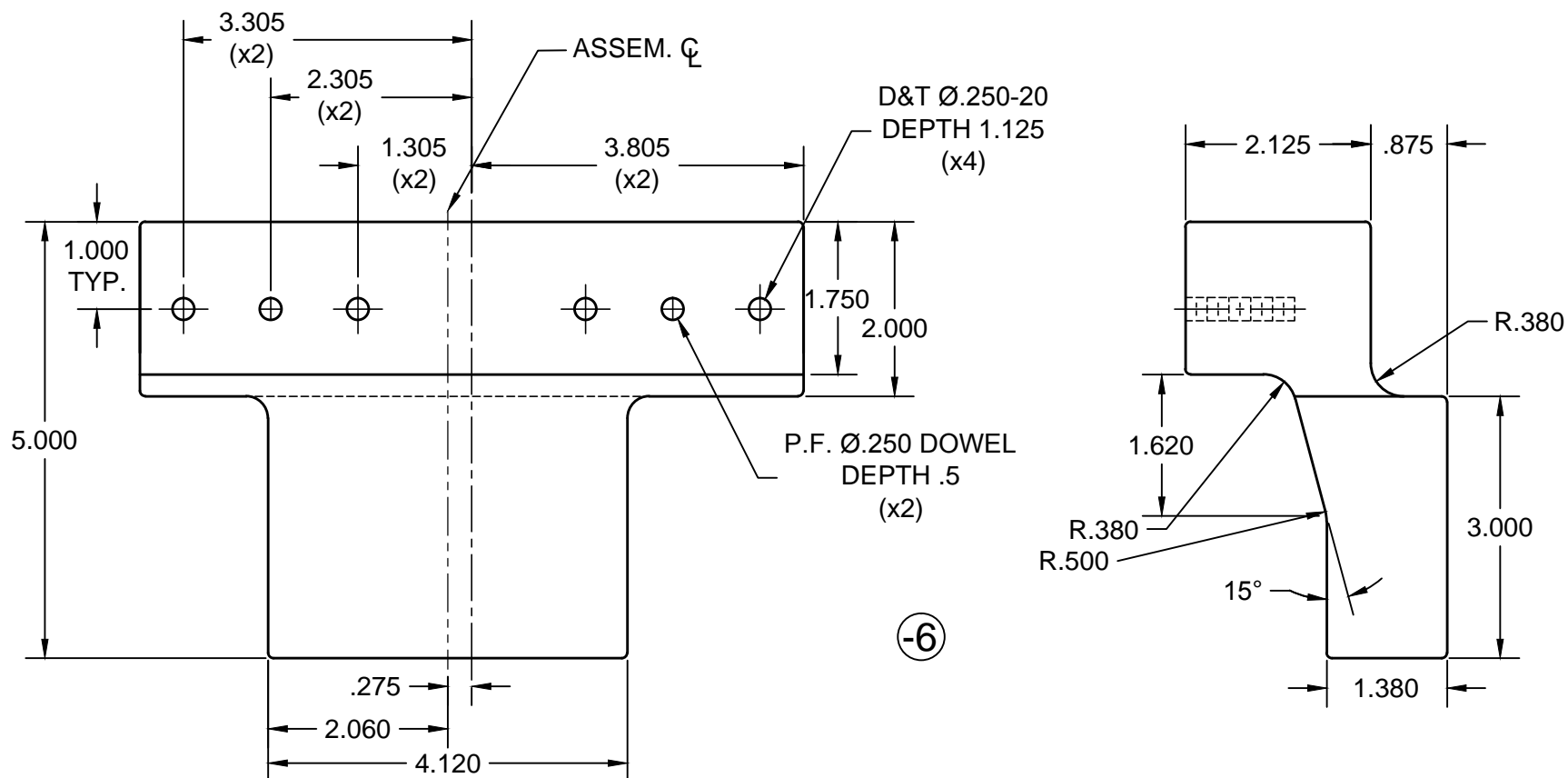
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-4

			DRAWN BY: PERRITT		<div><div>RB</div>RED BARN MACHINE</div>			
			APPROVED					
			HEAT TREAT					
			FINISH SPEC --					
			USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1				
			414-100					
			CH-47D					
				UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
PART #	QTY	DESCRIPTION	DWG NO. 145G0057				REV	
-5	1	6061 13.75 x 27 x .5 PLATE						
			SCALE NTS				DATE 2-23-06	SHEET 3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

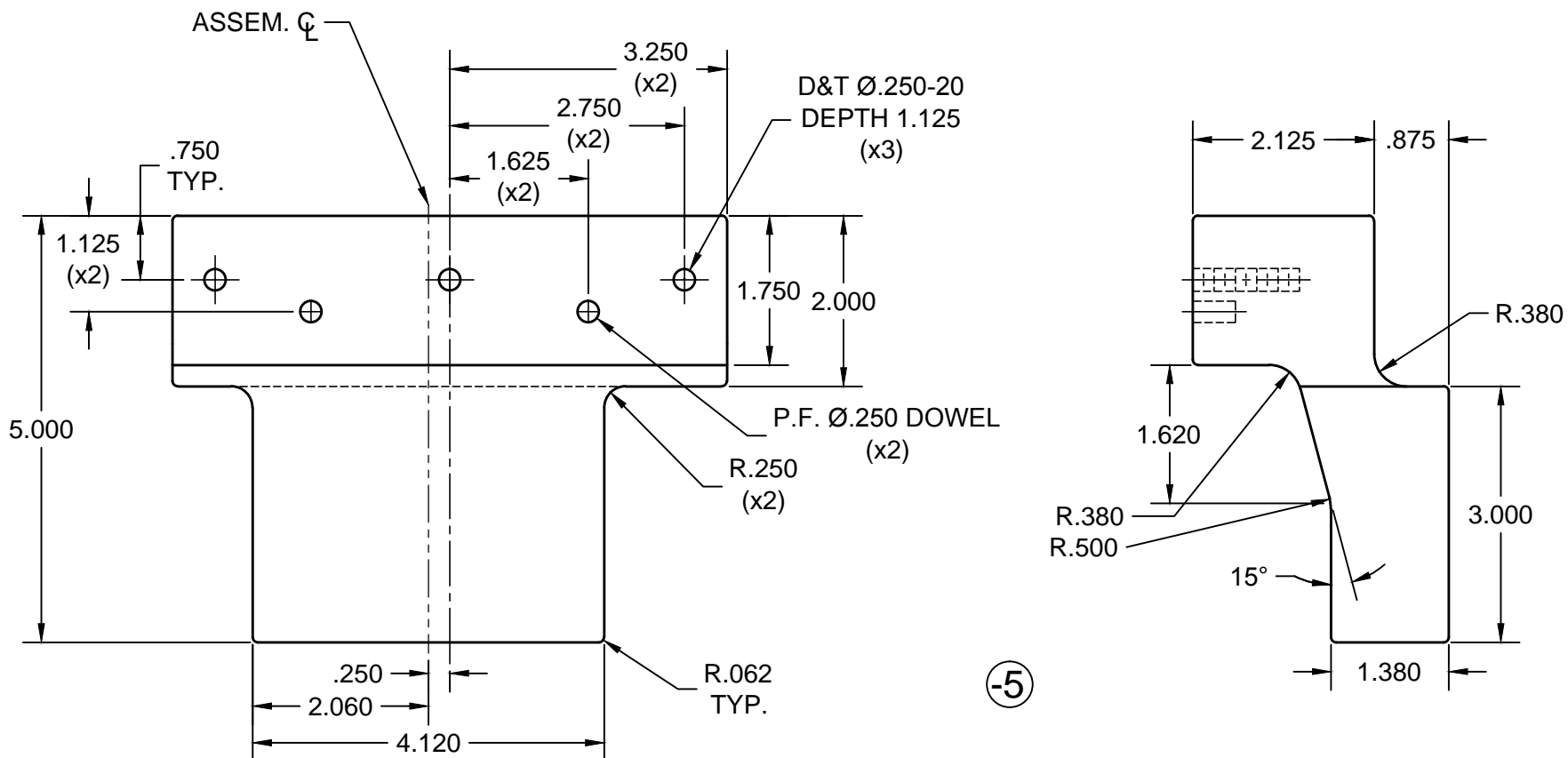


-6

			USED ON MODEL		DRAWN BY: PERRITT		RB RED BARN MACHINE							
			414-100		APPROVED		REACTION ADAPTER							
			CH-47D		HEAT TREAT									
					FINISH SPEC --									
					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
PART #			QTY		DESCRIPTION		TOLERANCES ON: DECIMALS		DWG NO.		REV			
-6			1		6061 3 x 5 x 6.5		.XXX ± .005 FRACTIONS ± 1/32		145G0057					
							.XX ± .01 ANGLES ± 5°		SCALE NTS		DATE 2-23-06		SHEET 2 of 3	
							X ± .1							
							UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING							

UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

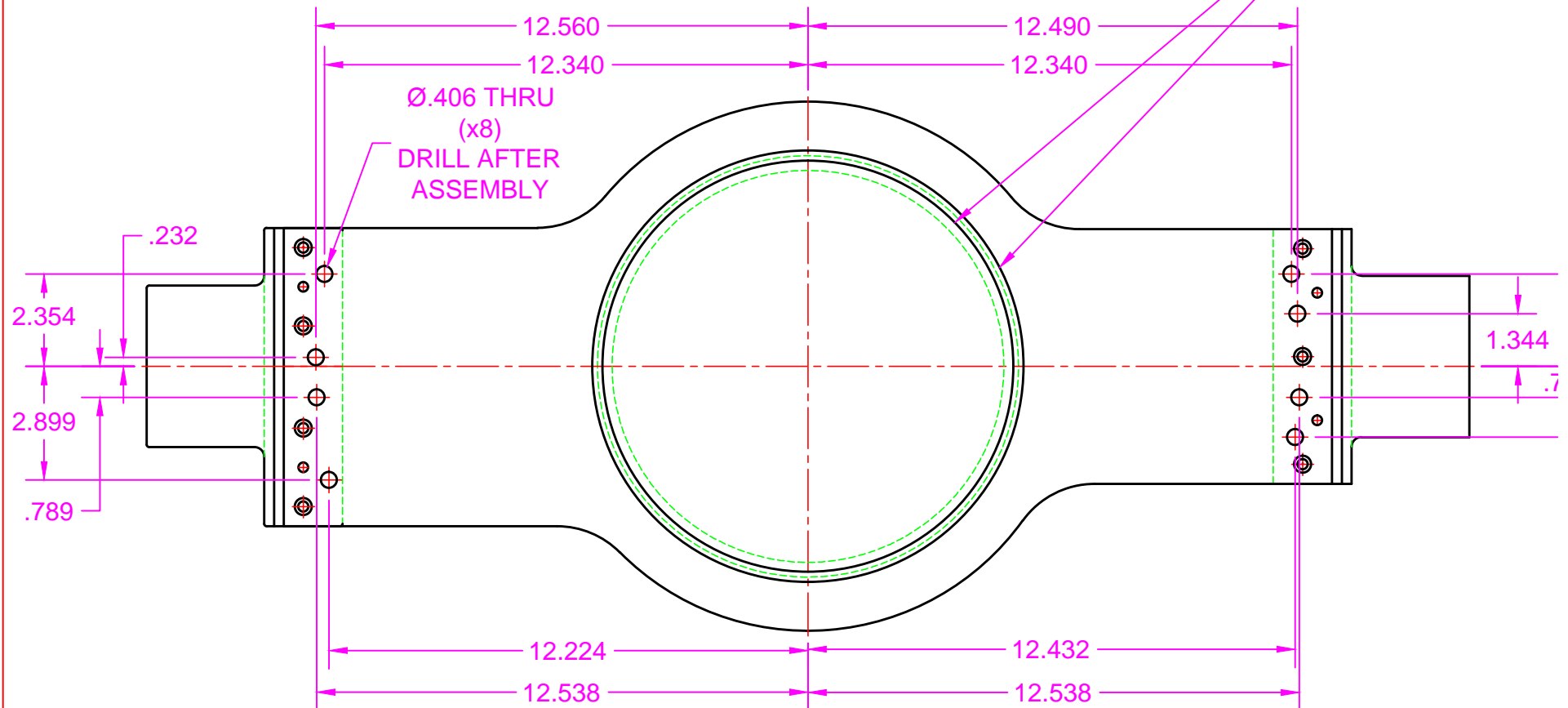
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



(-5)

			DRAWN BY: PERRITT		<div><div>RB</div>RED BARN MACHINE</div>		
			APPROVED				
			HEAT TREAT				
			FINISH SPEC				
			--				
			USED ON MODEL		<div>TITLE</div> <div>REACTION ADAPTER</div>		
			414-100				
			CH-47D				
					<div>DWG NO.</div> <div>145G0057</div>		
					<div>SCALE</div> <div>NTS</div> <div>DATE</div> <div>2-23-06</div> <div>SHEET</div> <div>1 of 3</div>		
					<div>REV</div>		


REVISIONS				
REV	DESCRIPTION	DATE	APPROVED	



PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
414-100
CH-47D

DRAWN BY:		PERRITT	
APPROVED			
HEAT TREAT			
FINISH SPEC		--	
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			
DECIMALS			
.xxx	± .005	FRACTIONS ± 1/32	
.xx	± .01	ANGLES ± 5°	
.x	± .1		
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
015 x 45° PR. 015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			

 RED BARN MACHINE			
TITLE			
TITLE			
DWG NO.			RI
PART #			
SCALE	NTS	DATE	SHEET
		2-23-06	1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

		DRAWN BY: PERRITT		<div><div><div>RB</div></div>RED BARN MACHINE</div>	
		CHECKED			
		HEAT TREAT			
		FINISH SPEC			
USED ON MODEL		TITLE			
414-100					
CH-47D					
		TITLE			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		FRACTIONS ± 1/32 ANGLES ±.5°	
		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
		DWG NO.		REV.	
		PART #			
		SCALE NTS		DATE 2-23-06	
				SHEET 1 of 1	